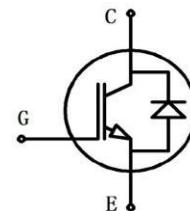
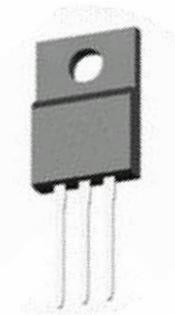


$V_{CES} = 650V$ ,  $I_C = 6A$ ,  $V_{CE(sat)} = 1.7V$

**Features:**

- High ruggedness performance
- Very tight parameter distribution
- Positive VCE (sat) temperature coefficient
- High efficiency for motor control
- Excellent current sharing in parallel operation
- RoHS compliant



G C E

**Applications:**

- Home appliances
- Motor drives
- Fan, Pumps, Vacuum cleaner

**Absolute Maximum Ratings of IGBT ( $T_J = 25^\circ C$  unless otherwise noted)**

Symbol	Parameter	Conditions	Value	Unit
$V_{CES}$	Collector to Emitter Voltage		650	V
$V_{GES}$	Continuous Gate to Emitter Voltage		$\pm 20$	V
$I_C$	Continuous Collector Current	$T_C = 100^\circ C$	6	A
		$T_C = 25^\circ C$	12	A
$I_{CM}$	Pulse Collector Current	$t_p=1ms$	24	A
$P_D$	Maximum Power Dissipation (IGBT)	$T_C = 25^\circ C, T_J = 175^\circ C$	30	W
$t_{sc}$	Short Circuit Withstand Time	$V_{CC} = 400V, V_{GE} \leq 15V$	10	$\mu s$

**Absolute Maximum Ratings of Diode ( $T_J = 25^\circ C$  unless otherwise noted)**

$V_{RRM}$	Repetitive peak reverse voltage	$T_C = 25^\circ C$	650	V
$I_F$	Diode Continuous Forward Current	$T_C = 100^\circ C$	6	A
$I_{FM}$	Peak FWD Current Repetitive	$t_p=1ms$	24	A

**Electrical Characteristics of IGBT ( $T_J = 25^\circ C$  unless otherwise noted)**
**Static characteristics**

Symbol	Parameter	Conditions	Min	Typ	Max	Unit
$V_{GE(th)}$	Gate-Emitter Threshold Voltage	$I_C = 1mA, V_{CE} = V_{GE}, T_J = 25^\circ C$	5.2	6.2	7.2	V
$V_{CE(sat)}$	Collector-Emitter Saturation Voltage	$I_C = 6A, T_J = 25^\circ C$	-	1.7	-	V
		$V_{GE} = 15V, T_J = 175^\circ C$		2.2		
$I_{CES}$	Collector-Emitter Leakage Current	$V_{GE} = 0V, V_{CE} = V_{CES}, T_J = 25^\circ C$	-	-	0.1	mA
$I_{GES}$	Gate-Emitter Leakage Current	$V_{GE} = \pm 20V, V_{CE} = 0V, T_J = 25^\circ C$	-100	-	100	nA

$C_{iss}$	Input capacitance	$V_{CE}=30V$ , $V_{GE}=0V$ , $f=1MHz$	-	480	-	pF
$C_{oss}$	Output capacitance		-	22	-	
$C_{rss}$	Reverse transfer capacitance		-	8	-	
$Q_g$	Total gate charge	$V_{CC}=520V$ $V_{GE}=15V$ $I_C=6A$	-	19	-	nC

**Switching Characteristics**

$t_{d(on)}$	Turn-on Delay Time	$V_{CC}=400V$ , $I_C=6A$ , $V_{GE}=\pm 15V$ , $L=525\mu H$ , $R_G=10\Omega$	$T_J = 25^\circ C$	10		ns	
			$T_J = 175^\circ C$	11			
$t_r$	Rise Time		$T_J = 25^\circ C$	8		ns	
			$T_J = 175^\circ C$	10			
$t_{d(off)}$	Turn-off Delay Time		$T_J = 25^\circ C$	79		ns	
			$T_J = 175^\circ C$	108			
$t_f$	Fall Time		$T_J = 25^\circ C$	56		ns	
			$T_J = 175^\circ C$	89			
$E_{on}$	Turn-on Switching Loss		$T_J = 25^\circ C$	0.11		mJ	
			$T_J = 175^\circ C$	0.16			
$E_{off}$	Turn-off Switching Loss		$T_J = 25^\circ C$	0.1		mJ	
			$T_J = 175^\circ C$	0.16			
$R_{\theta JC}$	Junction-To-Case (IGBT)				5.0	K/W	

**Electrical Characteristics of Diode ( $T_J = 25^\circ C$  unless otherwise noted)**
**Static characteristics**

Symbol	Parameter	Conditions		Min	Typ	Max	Unit
$V_{FM}$	Forward Voltage	$I_F=6A, V_{GE}=0V$	$T_J = 25^\circ C$		1.6		V
			$T_J = 150^\circ C$		1.4		

**Switching Characteristics**

IRM	Peak Reverse Recovery Current	$I_F=6A$ , $V_{CC}=400V$ , $V_{GE}=-15V$ , $L=525\mu H$ , $R_G=10\Omega$	$T_J = 25^\circ C$	10		A	
			$T_J = 175^\circ C$	12			
Q <sub>rr</sub>	Reverse Recovery Charge		$T_J = 25^\circ C$	306		nC	
			$T_J = 175^\circ C$	529			
t <sub>rr</sub>	Reverse Recovery Energy		$T_J = 25^\circ C$	55		ns	
			$T_J = 175^\circ C$	98			
R <sub>θJC</sub>	Junction-To-Case (Diode)				5.8	K/W	

**Module Characteristics**

$T_J$	Maximum Junction Temperature			175	°C
T <sub>JOP</sub>	Maximum Operating Junction Temperature Range	-40		+175	°C
T <sub>stg</sub>	Storage Temperature	-55		+150	°C

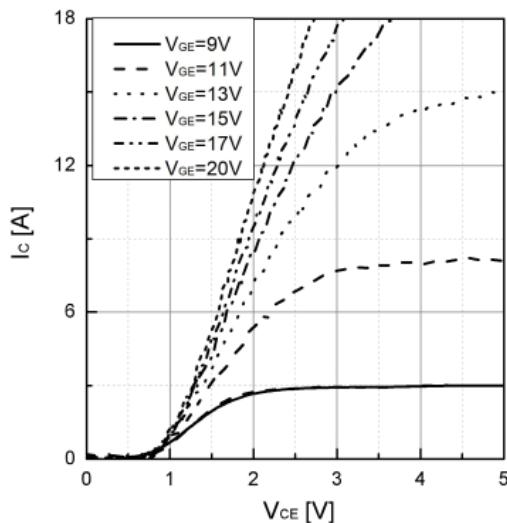


Fig 1. Typical output characteristic ( $T_{vj}=25^\circ\text{C}$ )

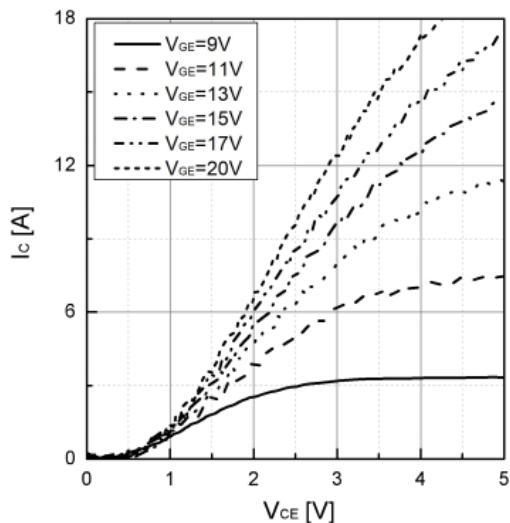


Fig 2. Typical output characteristic( $T_{vj}=175^\circ\text{C}$ )

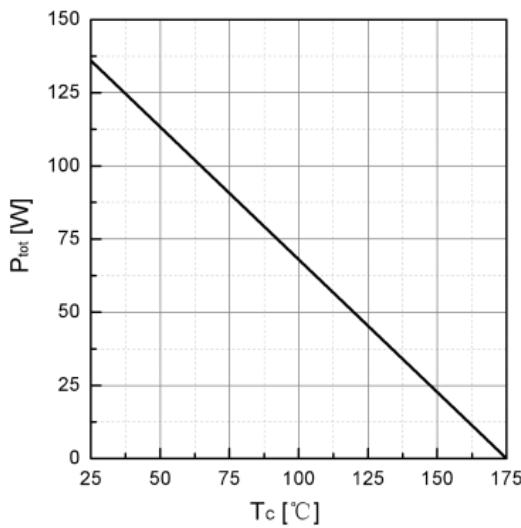


Fig 3.Power dissipation as a function of  $T_c$

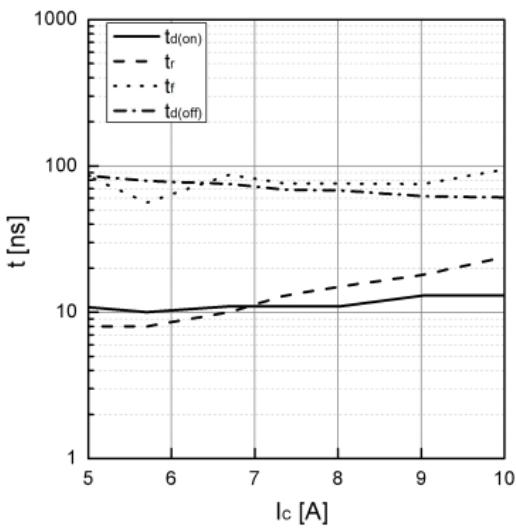


Fig 4. Typical switching time as a function of  $I_c$

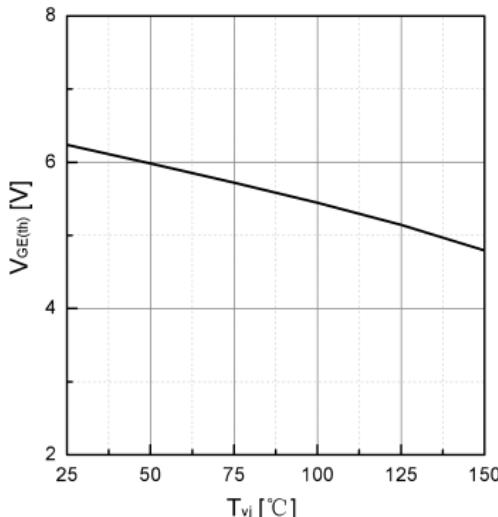


Fig 5. Typical  $V_{GE(th)}$  as a function of  $T_{vj}$   
( $I_c=1\text{mA}$ )

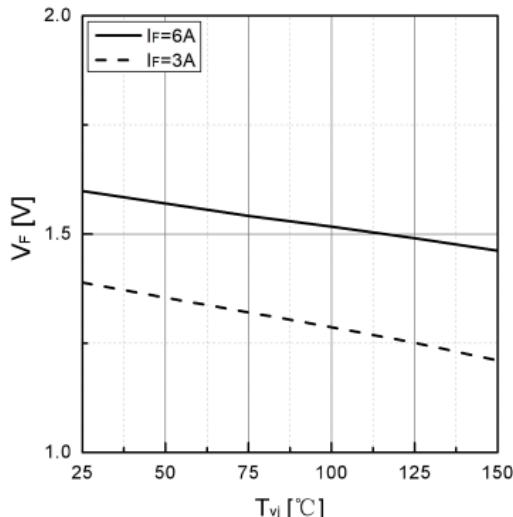


Fig 6. Typical  $V_F$  as a function of  $T_{vj}$

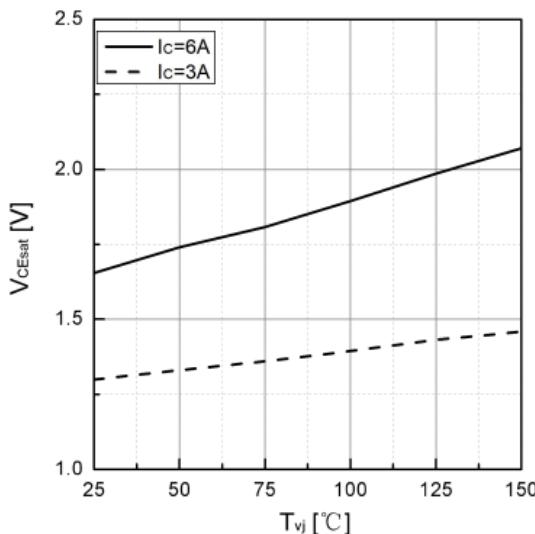


Fig 7. Typical  $V_{CEsat}$  as a function of  $T_{vj}$

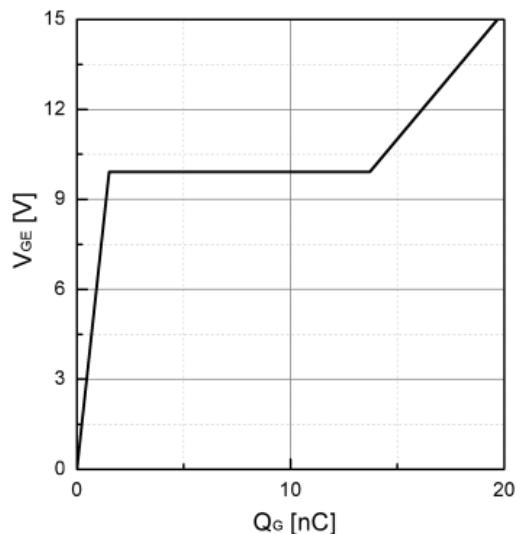


Fig 8. Typical Gate charge

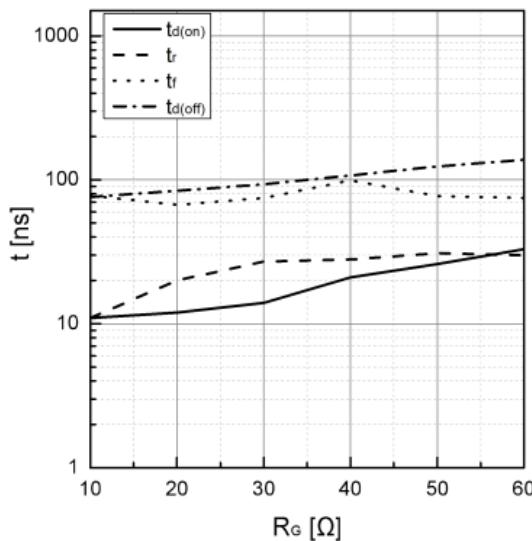


Fig 9. Typical switching times as a function of  $R_G$

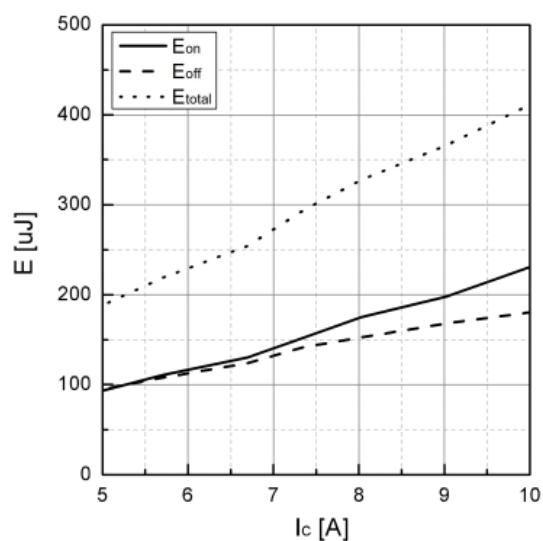


Fig 10. Typical switching energy losses as a function of  $I_c$

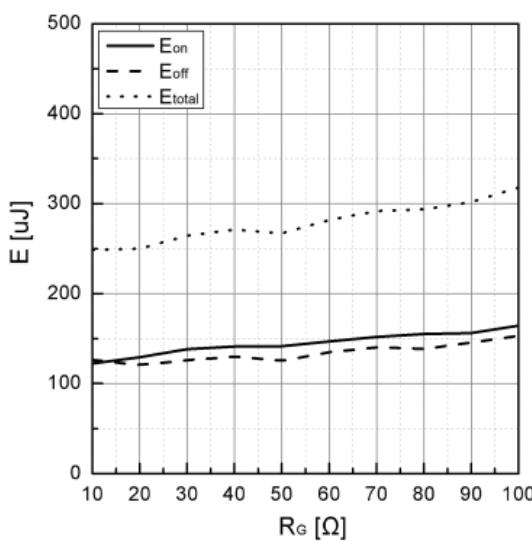


Fig 11. Typical switching energy losses as a function of  $R_G$

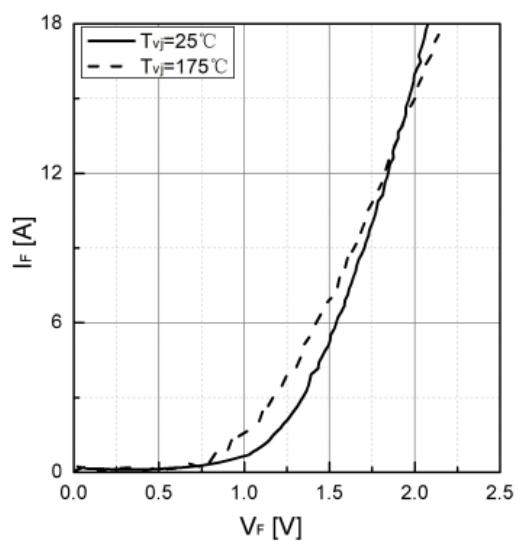


Fig 12. Typical  $I_F$  as a function of  $V_F$

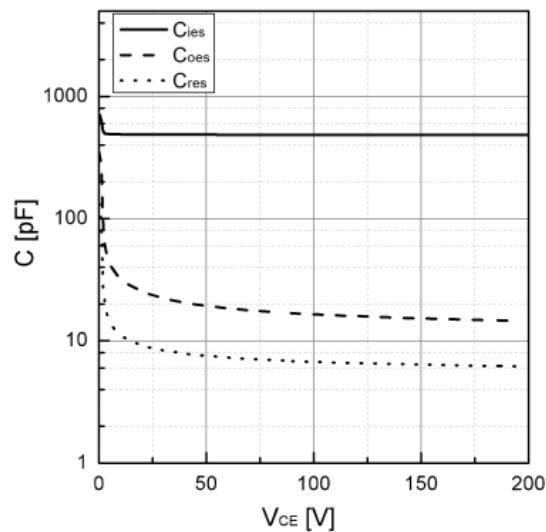
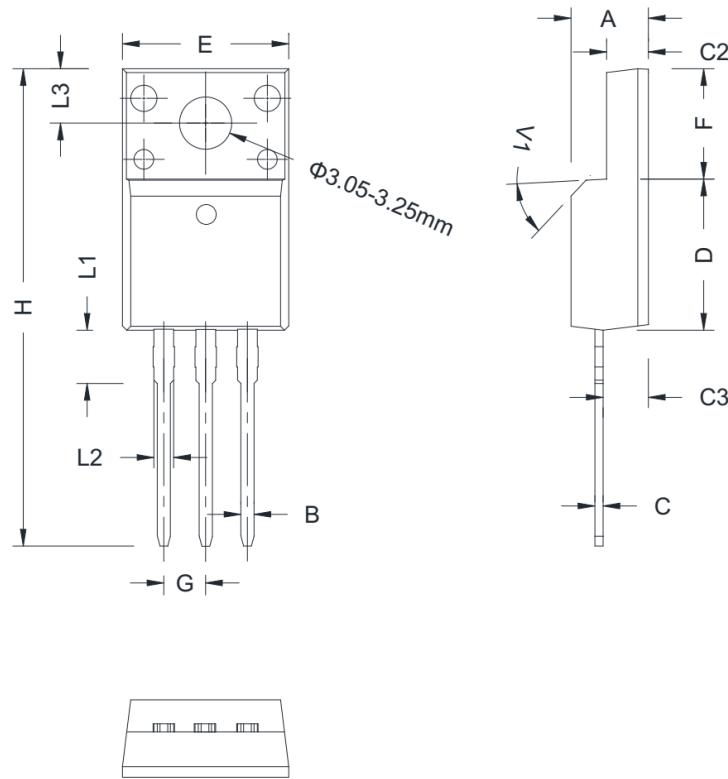


Fig 13. Typical capacitance as a function of  $V_{CE}$   
(f=1Mhz,  $V_{GE}=0V$ )

**Package Outline :**

TO-220F



Ref.	Dimensions					
	Millimeters			Inches		
	Min.	Typ.	Max.	Min.	Typ.	Max.
A	4.50	-	4.90	0.177	-	0.193
B	0.74	0.80	0.83	0.029	0.031	0.033
C	0.47	-	0.66	0.019	-	0.026
C2	2.45	-	2.75	0.096	-	0.108
C3	2.60	-	3.00	0.102	-	0.118
D	8.80	-	9.30	0.346	-	0.366
E	9.80	-	10.40	0.386	-	0.410
F	6.40	-	6.80	0.252	-	0.268
G	2.40	-	2.70	0.094	-	0.106
H	28.0	-	29.80	1.102	-	1.173
L1	-	3.63	-	-	0.143	-
L2	1.14	-	1.70	0.045	-	0.067
L3	-	3.30	-	-	0.130	-
V1	-	45°	-	-	45°	-

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